



SPECS

ABV: 43%

Format: 750 ml

Cases: 6 x 750 ml

ST. GEORGE SINGLE MALT WHISKEY LOT 24

St. George Single Malt Whiskey is an American original: distilled, aged, and blended out of love for what a handcrafted single malt can be. Making a truly unique single malt is what compelled master distiller Lance Winters to start distilling in the first place in the 1990s, and what earned him a spot in the *Whisky Magazine* Hall of Fame.

Head distiller/blender Dave Smith is the chief custodian of our whiskey program. His meticulous approach, palate, and prodigious talents in the art of blending have shepherded the development of our Lot series of St. George Single Malt Whiskey from one release to the next.

INGREDIENTS

The mash bill for St. George Single Malt Whiskey has remained constant since we released Lot 1 in 2000. Lance's background as a brewer strongly informed our pioneering mash bill, which uses various roast levels of two-row barley (pale malt, crystal malt, chocolate malt, black patent malt) and Bamberg malt (unroasted barley smoked over beech and alder wood).

COOPERAGE

For Lot 24, we selected and blended 25 diverse casks from our whiskey library, including Kentucky and Tennessee bourbon barrels, apple brandy barrels, rum casks, and Torrontés, Tannat, Port, and California Sauternes-style wine casks.

AGE

Lot 24's youngest barrel is five and a half years old, while its oldest is eleven and a half years old. Lot 24 also includes blends with whiskies dating back 20 years.

TASTING NOTES

St. George Single Malt Whiskey is an elegant expression of everything that we love about whiskey. The nose of Lot 24 opens with aromas of warm orange, gradually moving to pastry and cocoa powder, with hints of cola. On the palate: brown butter, spice cake, more cocoa, and toasted marshmallow take the lead, with bright smoke on the finish.

ABOUT ST. GEORGE SPIRITS

California's St. George Spirits was founded in 1982 by master distiller Jörg Rupf. Over more than four decades at the vanguard of the American craft spirits movement, the distillery has grown into a diversified operation with a portfolio that includes single malt whiskey, absinthe, and several gins, vodkas, brandies, and liqueurs. Now owned and operated by master distiller Lance Winters and head distiller/blender Dave Smith, St. George has been inducted into the *Spirit Journal* Hall of Fame and named "best craft distiller in America" by *Thrillist*.

ST. GEORGE SPIRITS

AMERICA'S ORIGINAL ARTISAN DISTILLERY SINCE 1982