



SPECS ABV: 43% Format: 750 ml Cases: 6 x 750 ml

ST. GEORGE SINGLE MALT WHISKEY LOT 23

St. George Single Malt Whiskey is an American original: distilled, aged, blended, and bottled by us out of love for what a handcrafted single malt can be. If you've tried any other St. George distillate, you owe it to yourself to taste the spirit that compelled master distiller Lance Winters to start distilling in the first place.

Lance joined St. George Spirits in 1996 with the express purpose of making an American single malt whiskey, and we released Lot 1 of St. George Single Malt Whiskey in 2000. Since then, each Lot has evolved since we're able to draw from a wider selection of barrels with every new release.

INGREDIENTS

Lance's brewing background strongly informed our whiskey's mash bill—which uses various roast levels of two-row barley (pale malt, crystal malt, chocolate malt, black patent malt) as well as Bamberg malt (unroasted barley smoked over beech and alder wood). The mash bill for St. George Single Malt Whiskey has been unchanged since Lot 1.

COOPERAGE

Head distiller/ blender Dave Smith has become the chief custodian of our whiskey program, and it is his palate that now guides its evolution. Dave selected and blended 26 different casks from our whiskey library for Lot 23. This Lot incorporates used Kentucky bourbon barrels, apple brandy casks, French oak casks, as well as California Sauternes-style and Port casks.

AGE

The youngest barrel in Lot 23 is about four-and-a-half years old, while the oldest single cask is twelve years old. This blend also includes cask blends with whiskies dating back 19 years.

TASTING NOTES

St. George Single Malt Whiskey is an elegant expression of everything that we love about whiskey. On the nose you'll find butterscotch, fruit cake, orange oil, walnuts, and baklava. The palate opens with dark chocolate and espresso before revealing bergamot, clove, lingering whipped cream, and fresh ginger snaps in the finish.

ABOUT ST. GEORGE SPIRITS

California's St. George Spirits was founded in 1982 by master distiller Jörg Rupf. Over nearly four decades at the vanguard of the American craft spirits movement, the distillery has grown into a diversified operation with a portfolio that includes single malt whiskey, absinthe, and several gins, vodkas, brandies, and liqueurs. Now owned and operated by master distiller Lance Winters and head distiller Dave Smith, St. George has been inducted into the *Spirit Journal* Hall of Fame and named "best craft distiller in America" by *Thrillist*.



AMERICA'S ORIGINAL ARTISAN DISTILLERY SINCE 1982