

# ST. GEORGE

## AMERICAN SINGLE MALT WHISKEY

### LOT 25



In celebration of 25 years of St. George single malt whiskey releases, we present Lot 25 of St. George American Single Malt Whiskey. Reflecting decades of craftsmanship and innovation, this limited bottling is a significant milestone in the evolution of our pioneering American single malt whiskey program.

Making a single malt unlike any other is what compelled master distiller Lance Winters to start distilling in the 1990s and release Lot 1 of St. George Single Malt Whiskey in 2000. Lance's commitment to creating an original American whiskey that departed from the Scotch tradition — two and a half decades before American single malt whiskey would gain official recognition as a legal category — was an achievement far ahead of its time and earned him a place in the *Whisky Magazine* Hall of Fame.

**INGREDIENTS** Lance's background as a brewer strongly informed our pioneering mash bill, which uses various roast levels of two-row barley (pale malt, crystal malt, chocolate malt, and black patent malt) and Bamberg malt (unroasted barley smoked over beech and alder wood).

**COOPERAGE** For Lot 25, St. George head distiller/blender Dave Smith selected and blended 28 diverse casks from our whiskey library, including used American oak barrels that previously held bourbon and rye; French oak barrels that previously held apple brandy, rum, and Port; and California Sauternes-style wine casks.

**AGE** The oldest single cask in the Lot 25 blend is 13 years old, while the youngest cask is five years old. As a poetic nod to the roots of our whiskey program, Dave also incorporated whiskey from SM-01, the first barrel of whiskey that Lance laid down with our Lot series mash bill back in 1997.

**THE EXPERIENCE** Sip neat to fully experience its nuances and depth of flavor or add nothing more than a large ice cube. This is as good as whiskey gets.

**NOTES** On the nose: crème brûlée, marzipan, orange zest, fresh peach, sandalwood. On the palate: cocoa, brown ale, peanut brittle, cherry cola, and nutmeg.

**ABV** 43%

"Able to mount a strong argument for being the best single malt in America." — *Paste*  
"A true American original." — *Wine & Spirits Magazine*  
"Like no other whiskey ever." — *Los Angeles Times*

# ST. GEORGE SPIRITS

AMERICA'S ORIGINAL ARTISAN DISTILLERY SINCE 1982

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